

# **RonaScreed Flowable Topping**

Self-smoothing wearing screed for internal & external use



#### **FEATURES**

- Self smoothing cementitious wearing screed
- Suitable for external use
- Up to 900m<sup>2</sup> can be applied per day
- Protein free
- Rapid setting
- Ready for foot traffic after 2 hours @ 20°C
- Fix ceramic tiles after 4 hours @ 20°C
- Lay resilient floor coverings from 24 hours @ 20°C
- Shrinkage compensated

#### Description

RonaScreed Flowable Topping is a flow applied wearing screed for residential, commercial and light industrial areas. It provides a hard, durable wearing surface which may also receive various floor finishes. The material gains strength quickly and can be accessed by foot traffic in as little as 2 hours.

**Performance Data** 

Water addition per 20kg Working time @ 20°C Foot traffic @ 20°C Application thickness 3.5—4.0 litres 20-30 minutes 2 hours 5mm to 50mm

Overlay times @ 20°C5-10mm thickness24 hours for floor coverings50mm thickness72 hours for floor coverings5mm thickness4 hours for ceramic tilesThe screed must achieve a compressive strength of at least 25N/mm² beforethe application of a resin floor finish.

Compressive strength 28 day >44N/mm<sup>2</sup>

Flexural strength 28 day >8N/mm<sup>2</sup>

Results shown are from samples mixed, conditioned and tested in ideal laboratory conditions (20°C, 65% RH). Site results will be lower. Drying times may be longer. When opening to foot traffic do not subject to potential impact damage for 14 days



Continued on following page...

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Estimating Guide	<b>RonaScreed Flowable Topping</b> 1.9kg/m²/mm (1 x 20kg unit will cover approximately 1.05m² at 10mm thick)
	Sealing & Priming Refer to RonaScreed Primer technical data sheet.
Achievable Surface Finish	Due to the nature of the product the risk of air bubbles, pinholes and surface undulations cannot be entirely eliminated. Correct substrate preparation, effective sealing and priming and correct mixing/ application will provide optimum results. It is recommended that a Ronacrete Approved Contractor should be employed. The presence of surface imperfections will not impair the performance of the product.
Substrate Preparation	<b>Concrete/screed</b> The concrete or screed must be mechanically prepared by vacuum shot blasting or scabbling to fully remove laitance and then cleaned to remove contamination, Loose shot and dust should be removed by vacuum cleaning before the process of sealing and priming commences. Pins may be placed in the floor to set out the required levels.
	<b>Ceramic, porcelain and quarry tiles</b> Ensure all tile surfaces are clean and dry. All tiles are to be firmly bonded, any loose tiles to be removed and the area repaired with a suitable Ronacrete repair mortar. RonaScreed Feather Finish is to be used to fill grout joints to level the surface prior to priming and applying RonaScreed Flowable Topping.
	<b>Vinyl Tiles</b> All tiles are to be secure and well adhered to the substrate. The surface is to be clean, dry and free from contamination.
	<b>Underfloor Heating</b> Underfloor heating must be switched off 48 hours before and after application of RonaScreed Flowable Topping. When switching on, commence with low temperature and gradually increase at 5°C per day up to maximum operating temperature.
Instructions for Use	Priming is always required - refer to RonaScreed Primer technical data sheet
	<ul> <li>Note</li> <li>Major imperfections or deviations in the substrate may need to be made good before laying RonaScreed Flowable Topping.</li> <li>For greater thicknesses apply further layers after the previous layer has set. Previous layers are to be abraded and vacuumed to remove laitance. All layers are to be of a similar thickness. Priming with RonaScreed Primer is required between layers.</li> </ul>



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Instructions for Use (cont.)	<b>Mixing/Laying</b> RonaScreed Flowable Topping may be applied either by mixer/pump Putzmeister SP 11 THF (or similar, note that continuous feed pumps may not provide adequate dispersal of components) or when mixing smaller quantities, mix with a slow speed drill ≤ 450RPM fitted with an MR3 type helical paddle and pour onto the floor. Pump or pour RonaScreed Flowable Topping onto the prepared and sealed/primed surface and level with a pin rake. Spike rolling is necessary to expel entrapped air and must be completed before the mix begins to gel, to avoid leaving spike marks in the surface.
	For pump applications it is recommended that a contractor with the necessary experience to carry out this type of work is employed. For a list of such contractors contact the Ronacrete Technical Department.
Application Temperature	The substrate and ambient temperature must not be less than 5°C on a rising thermometer at time of application. Materials should be at a temperature of 15°C - 20°C at time of application; lower temperatures will impair flow and surface finish. There should be light ventilation during and after laying. Apply the material within 15 minutes of mixing (at 20°C). <b>Protect the fresh screed from direct sunlight during the hydration/drying process.</b> Low temperatures will reduce the flow of the wet screed and increase the risk of surface undulations and imperfections. Take extra care when working at low temperatures.
Joints	It is recommended that isolation joints are positioned in doorways. Large areas should be sub-divided by using temporary dividing strips to limit bay width, ensuring that a wet edge is maintained. Bay joints and movement joints in the substrate must be brought through into the topping.
Cleaning	Tools and equipment should be cleaned with water immediately after use. Cured material can be removed mechanically.
Packaging	RonaScreed Flowable Topping - 20kg bags.
Shelf Life and Storage	Store in a cool dry place. Shelf life in correct storage conditions for sealed bags is 6 months. High temperature and high humidity will lead to a reduced shelf life.
Health and Safety	Refer to Safety Data Sheet.
Site Attendance	When on site Ronacrete representatives are able, if asked, to give a general indication of the correct method of installing a Ronacrete product. It is important to bear in mind that Ronacrete Ltd is a manufacturer and not an application contractor and it is therefore the responsibility of the contractor and his employer to ensure he is aware of and implements the correct practices and procedures to ensure the correct installation of the product and that liability for its correct installation lies with the contractor and not with Ronacrete Ltd.

The information detailed in this leaflet is liable to modification from time to time in the light of experience and of normal product application, and before using, customers are advised to check with Ronacrete Ltd, quoting the reference number, that they possess the latest issue. Any person or company using the product without first making further enquiries as to the suitability of the product for the intended use does so at his own risk, and Ronacrete Ltd an accept no responsibility for the performance of the product, or for any loss or damage arising out of such use.



